



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5612-1

Job Sheet 175257



Part No: D5612-1

Job Qty: 8 ea

Part Name: Wrench Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/11/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: D5612 REV.A IPP REV:A 17.11.15 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/31
100	Waterjet	8 pcs		4/3/18	0.00	0.80	Waterjet1		SC 18/03/31
110	QC	8 pcs		4/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/31
120	QC	8 pcs		4/3/18	0.00	0.00	QC8		38
130	Small Fab	8 pcs		4/4/18	0.01	2.00	Small Fab-1		2B 05
140	QC	8 pcs		4/4/18	0.00	0.00	QC5		2B
150	Packaging	8 pcs		4/4/18	0.00	0.00	Packaging3		5
160	QC21-SA	8 Ea		4/4/18	0.00	0.00	QC21		38-6 12 3VC

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 130 - 1- Form as per dwg 2- Engrave with Marktronics as per dwg Note 6 sheet 2

APR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S13GA	304/316 .090" Sheet	.4800 sf (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S13GA	0	11	0

F103033

Part Specifications

Specifications could not be found.

Plex 3/29/18 4:32 PM dart.leroux.jason



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1270 Aberdeen Street
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Container No: S057108



Part: D5612-1

Job No: 175257

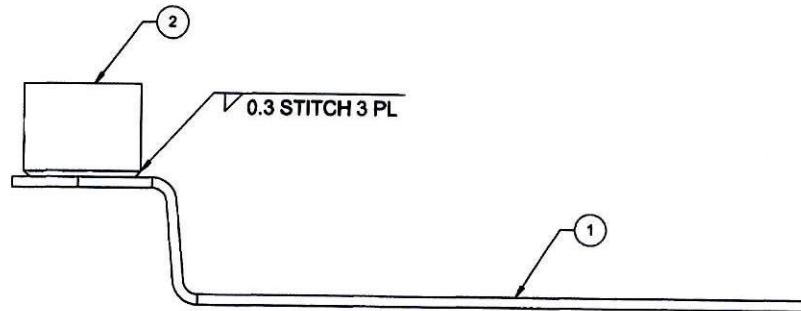
Serial No/Batch: S057108

Revision: A

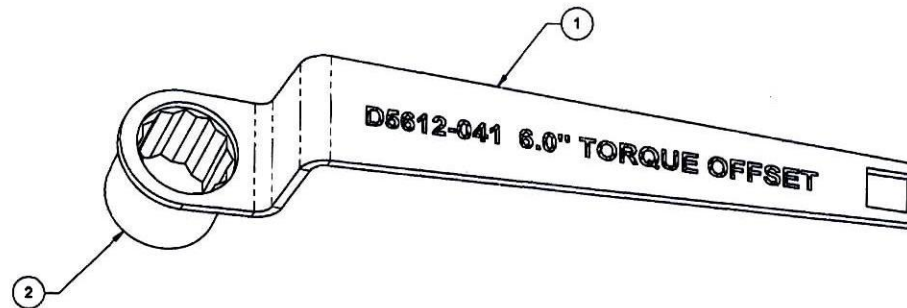
Inspector:

Date: 03/31/18

ITEM	QTY	P/N	DESCRIPTION
	X	D5612-041	ADAPTER WRENCH
1	1	D5612-1	WRENCH HANDLE
2	1	D5612-3	SOCKET



D5612-041 AUXILIARY VIEW



D5612-041 ADAPTER WRENCH

- NOTES:**
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.20 lbs

RELEASED
2018-01-08
EWA-793

APPROVED

A	NEW ISSUE	RF	17.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	N/A		
DATE	17.11.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5612**

TITLE **ADAPTER WRENCH**

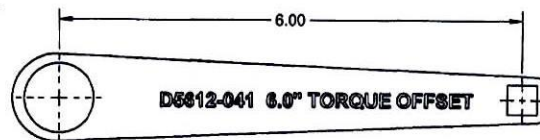
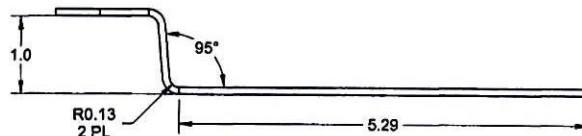
REV. A

SHEET 1 OF 3

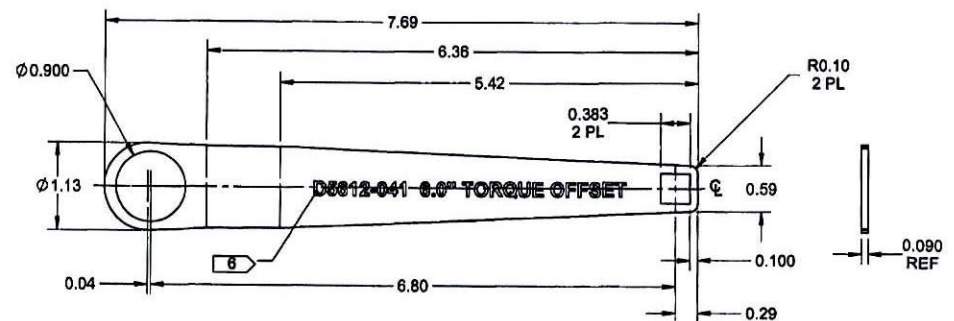
SCALE

NTS

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D5612-1 WRENCH HANDLE
(MAKE FROM D5612-1F)



D5612-1F FLAT PATTERN

NOTES:

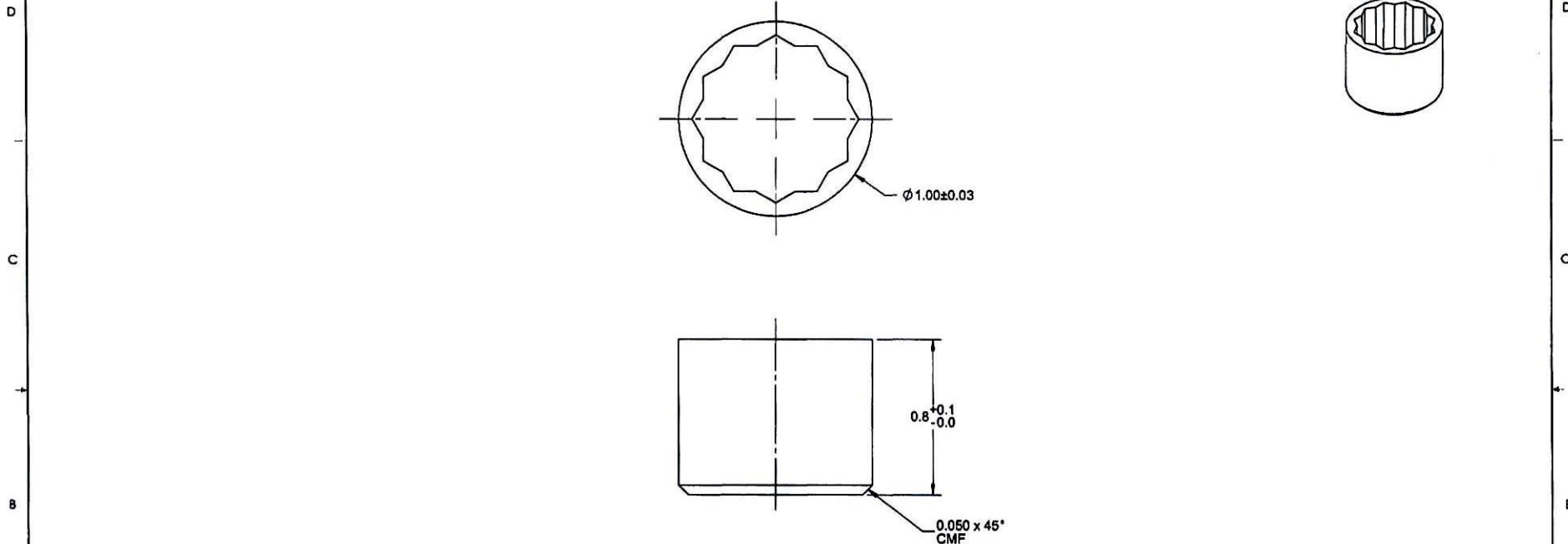
- 1) MATERIAL: AISI 304/316 STAINLESS SHEET, 0.090 THK, ANNEALED
PER MIL-S-5069 AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S13GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE D5612-041 6.0" TORQUE OFFSET AS SHOWN
- 7) WEIGHT: 0.15 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5612-1.DXF REV. A

RELEASED
2018-01-00

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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5612	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	N/A	ADAPTER WRENCH	NTS
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8 7 6 5 4 3 2 1



D5612-3 SOCKET

NOTES:

- 1) MATERIAL: MAKE FROM 19 mm DEEP 12 POINT SOCKET
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

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UN 2018-01-08

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CHECKED	VS	DRAWING NO. D5612	REV. A
MFG. APPR.	DD	TITLE ADAPTER WRENCH	
APPROVED	HS		
DE APPR.	N/A	SCALE NTS	
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8 7 6 5 4 3 2 1